What is claimed is:

- 1. A capacitor of a semiconductor device, comprising:
- a lower electrode formed over a semiconductor
 substrate;
- a dielectric layer containing a Ta element formed on the lower electrode; and

an upper electrode formed on the dielectric layer, the upper electrode having an oxidized layer and a titanium containing layer,

wherein the oxidized layer is between the TiN layer and the dielectric layer.

- 2. The capacitor of claim 1, wherein the lower electrode is formed of Ru, Pt, Ir, Os, W, Mo, Co, Ni, Au, Ag, RuO_2 or IrO_2 .
- 3. The capacitor of claim 1, wherein the dielectric layer is formed of TaON or ${\rm Ta}_2{\rm O}_5$.
- 4. The capacitor of claim 1, wherein the oxidized layer is TiON.